



N991E Series Bronze Close Coupled External Rotary Gear Pumps



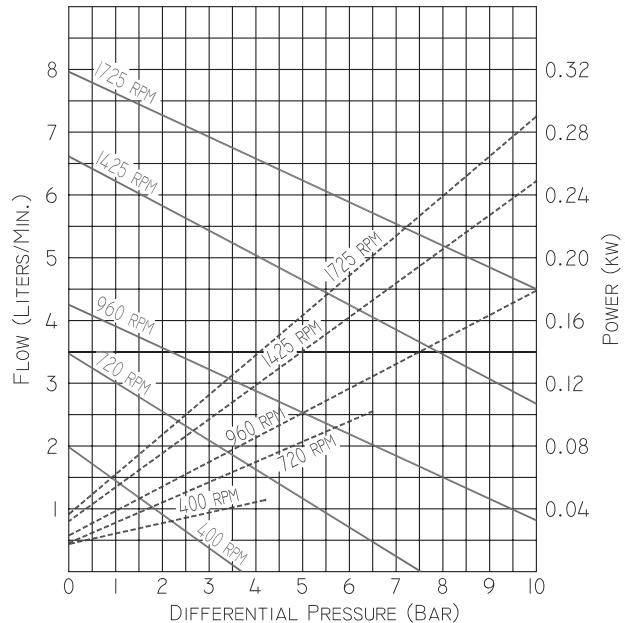
Features

- 1/4" BSPT Ports
- Temp. Range: 0°C - 60°C
- Rugged corrosion resistant bronze construction
- Compact close-coupled design
- Stainless steel shafts
- Durable bronze spur gears
- Process lubricated carbon graphite bearings
- O-ring cover seal for maximum leak protection
- Lip seal or Mechanical Seal
- Easy field assembly to a variety of motor frames
- For DC motor pump units - see OBN991E-32 DC
- For compact AC motor pump units - see Bronze Adapterless Rotary Gear Pumps
- For bronze pedestal pumps styles see model OBN1000

PUMP	DESCRIPTION
OBN991E	Standard Pump w/ 1/4" ports
OBN991RE	Pump w/ 1/4" ports & relief valve
OBN991ES5	Pump w/ FKM lipseal
OBN991RESS5	Pump w/ FKM lipseal & relief valve
OBN991ES16	Pump w/ NBR mechanical seal
OBN991RES16	Pump w/ NBR mechanical seal & relief valve
OBN991ES17	Pump w/ FKM mechanical seal
OBN991RES17	Pump w/ FKM mechanical seal & relief valve
OBN991ES18	Pump w/ PTFE mechanical seal
OBN991RES18	Pump w/ PTFE mech. seal & relief valve
OBN991ES8	Pump w/ EPDM mechanical seal
OBN991RES8	Pump w/ EPDM mech. seal & relief valve

Performance

VALUES @ 1cP, 20°C



General Description

Pump housings and gears are made of top quality bronze, shafts are 303 stainless steel. Bearings are designed of high performance carbon-graphite material selected for wear resistance and long service life. Gear pumps are positive displacement pumps. Each shaft revolution displaces a definite amount of liquid relatively unaffected by the back pressure in the discharge line. Shaft speed and flow are directly proportional. Recommended pressure limits are 7 bar for water and non-lubricants, 10.3 bar for oil and other lubricants. The maximum shaft speed is 1750 RPM.

Shaft Seals

Close coupled gear pumps are normally supplied with a NBR lip seal. For a FKM Seal, add S5 to the pump model number. For a NBR Mechanical seal add S16 and for a FKM Mechanical Seal add S17. For a PTFE mechanical seal add S18. For a EPDM mechanical seal add S8.

Liquids and Temperature

These pumps are suitable for all liquids that are compatible with bronze. Most common liquids are water, oil, and mild chemicals in the pH range of 4 to 11. Viscous liquids require reduced shaft speeds of 1150 RPM or lower. (Consult factory) Liquids containing solids, abrasives, powders, or paint pigments are definitely not recommended for gear pumps. If abrasives are unavoidable, use a very low shaft speed.

See pricebook for the recommended liquid temperature range of lip and mechanical seals. Freezing of water-filled pumps can cause damage and must be avoided. Oils at low temperatures are very viscous requiring a lower speed or extra power.



Suction Lift

As a general rule, the suction lift should be kept at an absolute minimum by placing the pump as close to the liquid source as possible. A gear pump in new condition can lift 6 meters of water in the suction line. A foot valve (preferably with built-in strainer) is recommended at the beginning of the suction line. For a first start-up, the pump should be primed to avoid dry running. Minimum size of the suction pipe is the size of the pump inlet port. For longer suction lines (over 1 meter) or for viscous liquids, the pipe should be at least one size or two sizes larger than the pump inlet port.

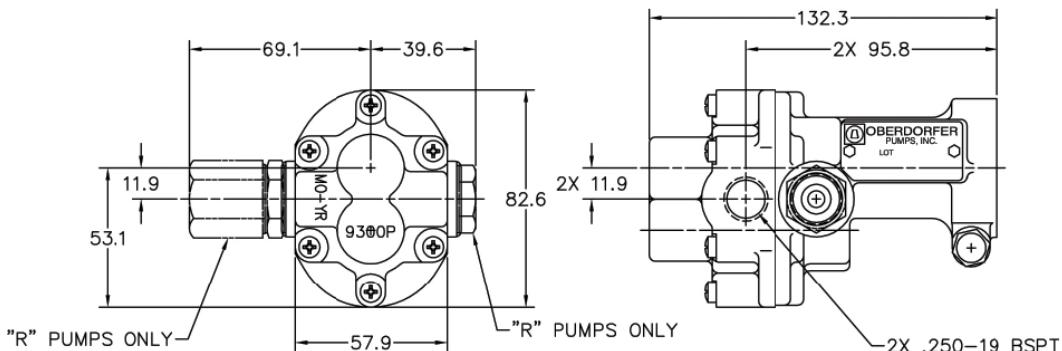
Rotation and Relief Valve

If the discharge line contains any throttling devices such as a shut-off valve, a spray nozzle or other restrictive device, it is necessary to have a relief valve in the system which returns the liquid to the suction side or to the tank. The relief valve is also available as part of the pump itself (R-model pumps). However, built-in relief valves are only good for intermittent service. If used continuously, the pump will overheat. A built-in relief valve is strictly a safety device against overpressure. It will not work successfully as a pressure or flow control device. For this purpose a separate relief valve in the pressure line must be used.

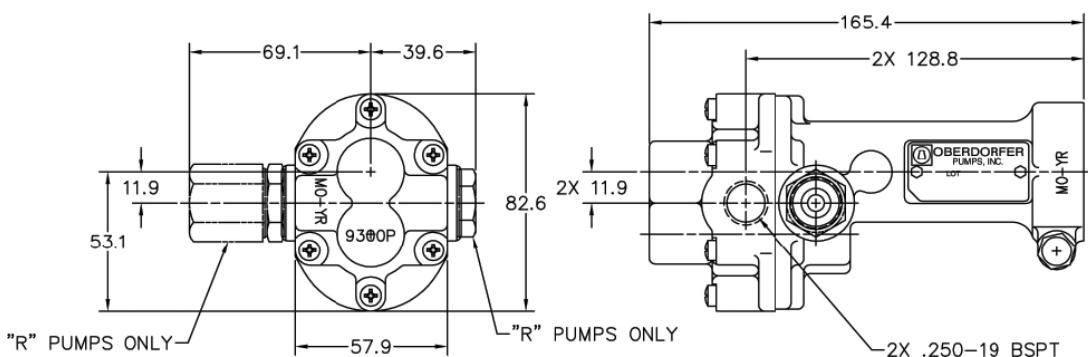
Unless otherwise specified, the pump motor unit is supplied by the factory for shaft rotation counterclockwise from shaft end. Reversing motor will reverse "in and "out" ports and also requires changing relief valve location. The relief valve is always on the inlet side of this pump series. The factory pressure setting is 3.5 bar. To increase pressure, turn the relief valve adjusting screw in a clockwise direction.

Dimensions

N991(R)E & N991(R)ES5



N991(R)ES16, N991(R)ES17, N991(R)ES18 & N991(R)ES8

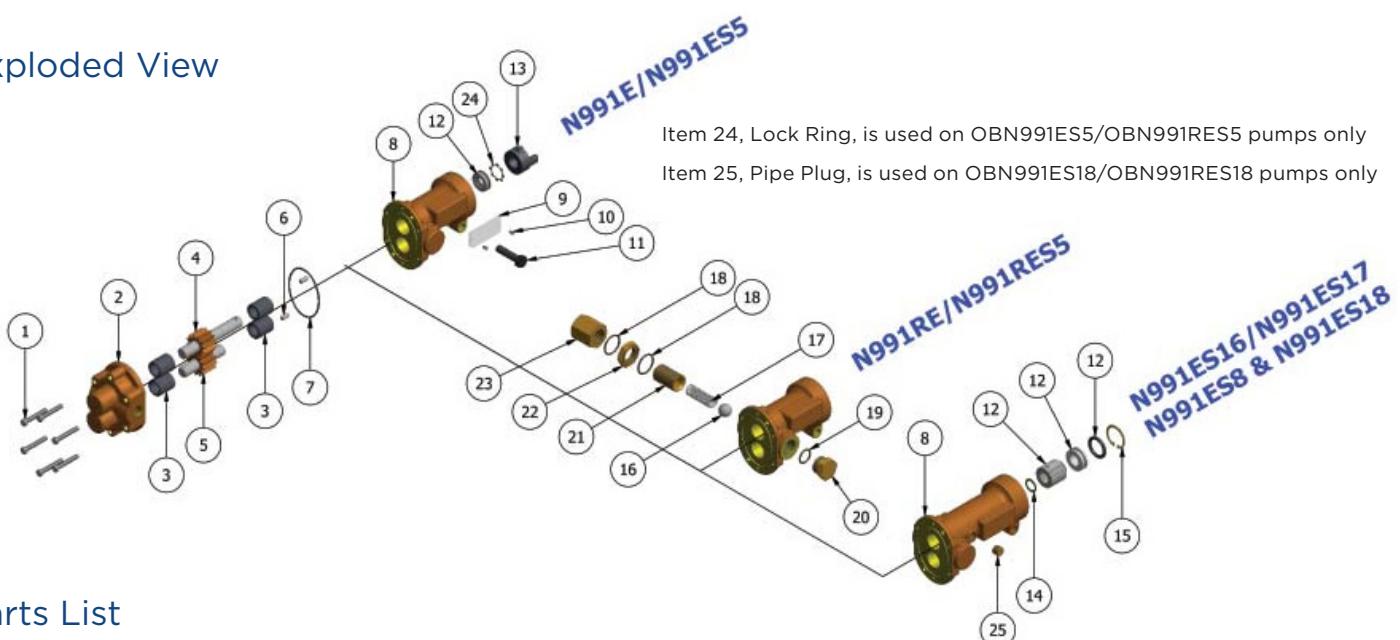




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Exploded View



Parts List

	1	2	3	4	5	6	7	8	9	10	11	12	13	14	
Model	Qty. 6	Qty. 1	Qty. 4	Qty. 1	Qty. 1	Qty. 2	Qty. 1	Qty. 1	Qty. 1	Qty. 2	Qty. 1	Qty. 1	Qty. 1	Qty. 1	
OB991E	OB5013	OB9300NB5N	OB5024	OB32149	OB32110	OB8885	OB9797-033	OB9303NN2N	OB9344	OB9345	OB5595	OB5007	n/a	OB5604	n/a
OB991RE	OB5013	OB9300NB5N	OB5024	OB32149	OB32110	OB8885	OB9797-033	OB9303NN2B	OB9344	OB9345	OB5595	OB5007	n/a	OB5604	n/a
OB991ES5	OB5013	OB9300NB5N	OB5024	OB32149	OB32110	OB8885	OB9797-033	OB9303NN2N	OB9344	OB9345	OB5595	OB7580	n/a	OB5604	n/a
OB991RESS	OB5013	OB9300NB5N	OB5024	OB32149	OB32110	OB8885	OB9797-033	OB9303NN2B	OB9344	OB9345	OB5595	OB7580	n/a	OB5604	n/a
OB991ES16	OB7733	OB9300NB5N	OB5024	OB33292	OB32110	OB8885	OB9797-033	OB9304PN4N	OB9344	OB9345	OB5595	n/a	OB32584	OB5604	OB5373
OB991RES16	OB7733	OB9300NB5N	OB5024	OB33292	OB32110	OB8885	OB9797-033	OB9304PN4B	OB9344	OB9345	OB5595	n/a	OB32584	OB5604	OB5373
OB991ES17	OB7733	OB9300NB5N	OB5024	OB33292	OB32110	OB8885	OB9797-033	OB9304PN4N	OB9344	OB9345	OB5595	n/a	OB32585	OB5604	OB5373
OB991RES17	OB7733	OB9300NB5N	OB5024	OB33292	OB32110	OB8885	OB9797-033	OB9304PN4B	OB9344	OB9345	OB5595	n/a	OB32585	OB5604	OB5373
OB991ES18	OB7733	OB9300NB5N	OB5024	OB33292	OB32110	OB8885	OB9355-033	OB9304PN6N	OB9344	OB9345	OB5595	n/a	OB32335	OB5604	OB5373
OB991RES18	OB7733	OB9300NB5N	OB5024	OB33292	OB32110	OB8885	OB9355-033	OB9304PN6B	OB9344	OB9345	OB5595	n/a	OB32335	OB5604	OB5373
OB991ES8	OB7733	OB9300NB5N	OB5024	OB33292	OB32110	OB8885	OB9999-033	OB9304PN4N	OB9344	OB9345	OB5595	n/a	OB32754	OB5604	OB5373
OB991RES8	OB7733	OB9300NB5N	OB5024	OB33292	OB32110	OB8885	OB9999-033	OB9304PN4B	OB9344	OB9345	OB5595	n/a	OB32754	OB5604	OB5373

15	16	17	18	19	20	21	22	23	24	25	Repair Kits
Retaining Ring	Ball	Spring	O-Ring	O-Ring	Nut Plug	Adjust. Screw	Lock Nut	Nut Bypass	Lock Ring	Pipe Plug	
Model	Qty. 1	Qty. 1	Qty. 1	Qty. 2	Qty. 1	Qty. 1	Qty. 1	Qty. 1	Qty. 1	Qty. 1	OB10640
OB991E	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	OB10640
OB991RE	n/a	OB5803	OB1840	OB9797-019	OB9797-015	OB1838	OB5237	OB5240D	OB5239	n/a	OB10640
OB991ES5	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	OB7626	n/a	OB11318
OB991RESS	n/a	OB5803	OB1840	OB9797-019	OB9797-015	OB1838	OB5237	OB5240D	OB5239	OB7626	n/a
OB991ES16	OB7639	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	OB12394
OB991RES16	OB7639	OB5803	OB1840	OB9797-019	OB9797-015	OB1838	OB5237	OB5240D	OB5239	n/a	OB12394
OB991ES17	OB7639	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	OB12395
OB991RES17	OB7639	OB5803	OB1840	OB9797-019	OB9797-015	OB1838	OB5237	OB5240D	OB5239	n/a	OB12395
OB991ES18	OB7639	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	OB6052	TBD
OB991RES18	OB7639	OB5803	OB1840	OB9797-019	OB9797-015	OB1838	OB5237	OB5240D	OB5239	n/a	OB6052
OB991ES8	OB7639	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	n/a	TBD
OB991RES8	OB7639	OB5803	OB1840	OB9999-019	OB9999-015	OB1838	OB5237	OB5240D	OB5239	n/a	TBD

Repair Kits contain items 3, 4, 5, 7, 12, 14, 15 & 24.

Adapter Kits

Adapter Kits		
Adapter Kit	Part Number	Description
M	OB10562	48 Frame
N	OB10816	56 Frame
P	OB11722	S56 Frame
Q	OB11331	56C Frame (to 3/4 HP)
F	OB11332	IEC71
N/A	N/A	Adapterless - Modified 48

Ingersoll Rand

12500 South Pulaski Road
Alsip, IL 60803, USA
Phone (800) 448.1668